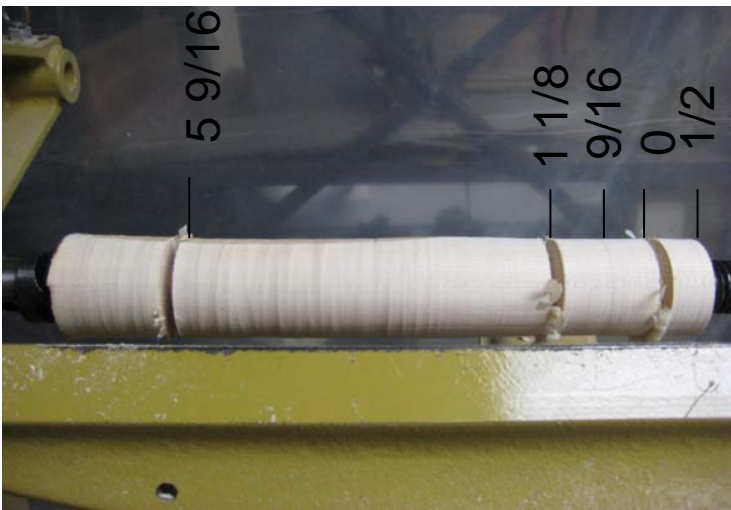




- Blank is 6 ½" to 7" long and 1 ¼" square minimum at the ball end.



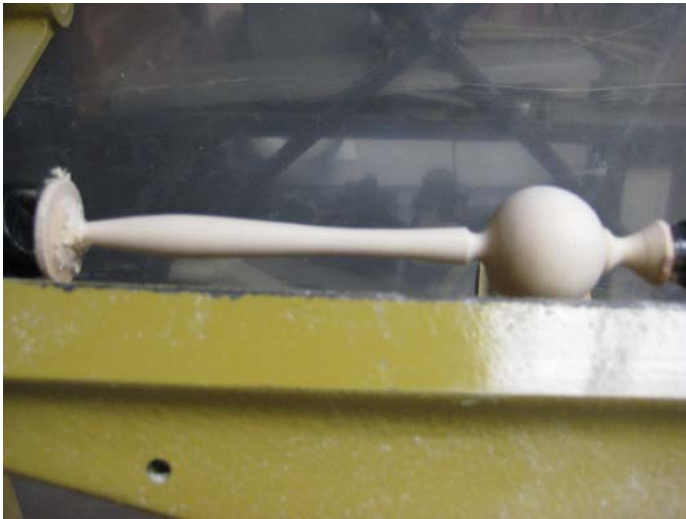
- Use a rougher gouge and calipers to reduce the square to just over 1 ¼" diameter. Layout blank: allow ½" at ball end, 9/16" to center of ball, 1 1/8" to end of ball and 5 9/16" to end of handle. Using a parting tool, leave the lines just showing on either side of the ball and on the headstock side of the handle.



- Use the rougher gouge to reduced the handle to ½" diameter. Use the spindle gouge to shape the ball. Use the spear point scraper to finish the ball. Use the small ball nose scraper to finish the neck to ¼" diameter.



- Use the fixture and the calipers to final size and roundness. Sand the ball.



- Finish shaping the handle and sand. Make sure that the handle diameter next to the ball will fit into the fixture. Reduce the nub at the ball end as far as you dare. Finish the handle end and part off using the skew. Whittle and sand the ball end.



- Here are some scoops ready for the second operation and some more that are done.



- Orient the grain of the scoop either horizontally so that the annular ring shows at the bottom of the scoop or vertically so that the rings will show on either side of the scoop. The handle should swing in a flat arc. Tighten the hose clamp.



- Note how deep the fixture is. Add the side wall dimension to this and subtract 1/16 to get the depth of the bowl. Use a small bowl gouge and a ball nose scraper to finish the scoop. Push it out of the fixture with a piece of 3/8" dowel.