

"I will not live forever. But if I am fortunate enough to be granted a moment to reflect upon my life at my time of passing I hope I can look back and know that what I've learned will not die with me, but will live on in the minds of those I've taught."

Dennin W. Montalle

October 5, 2002

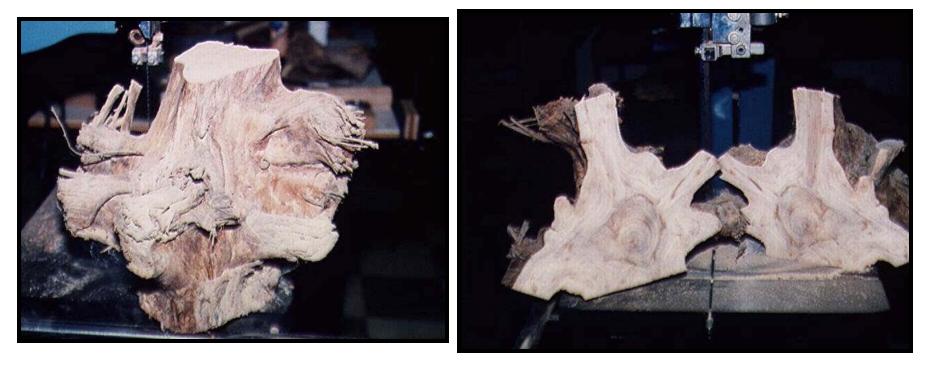
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This presentation will explore a totally free-form approach to segmented preparation. The technique follows no preset formula or step-wise instruction set. You simply decide upon the final design and "make it happen" piece by piece. This can sometimes present you with difficult "opportunities". We will explore solutions to those during the presentation.



#### Free-form Goblet construction



#### The root as received and cut in half



#### Free-form Goblet construction



#### The first and fourth ray segment glue-up



### Free-form Goblet construction





Layout and cut of "slug" on bandsaw



### Free-form Goblet construction



Preparation of slug for "V" groove on router table



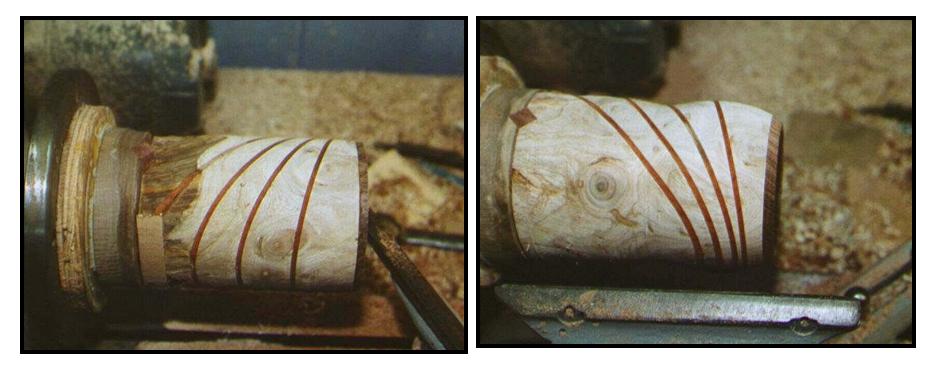
### Free-form Goblet construction



#### Groove in body and base with insert



### Free-form Goblet construction



Let the turning commence!!



### Free-form Goblet construction





The goblet inside and out



### Free-form Goblet construction



The total display with carcass of wood shell <sup>10</sup>